# **METER DIMENSIONS (mm):**

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Table for Meter Dimensions SROAT 1000 Plus(mm)								
DN(mm)	Α	В	С					
25	108	100	200					
32	117	100	200					
40	127	105	200					
50	152	99	200					
65	177	92	200					
80	190	89	200					
100	228	135	250					
125	254	135	250					
150	279	170	300					
200	343	205	350					
250	406	240	400					
300	482	290	500					
350	533	290	550					
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# **ORDERING INFORMATION:**

	Flow Meter Size	
-	MS 01 : DN 25	MS 08 : DN 125
	MS 02 : DN 32	MS 09 : DN 150
	MS 03 : DN 40	MS 10 : DN 200
	MS 04 : DN 50	MS 11 : DN 250
	MS 05 : DN 65	MS 12 : DN 300
	MS 06 : DN 80	MS 13 : DN 350
	MS 07 : DN 100	

Liner Material
LM 01 : Teflon (PTFE)
LM 02 : Neoprene
LM 03 : Soft Rubber
LM 04 : Hard Rubber
LM 05 : PFA
LM 06 : Any Other

	Electrode Material						
k	EM 01 : Stainless Steel 316						
	EM 02 : Stainless Steel 316 L						
	EM 03 : Hastelloy C						
į.	EM 04 : Tantalum						
-	EM 05 : Titanium						
	EM 06 : Any Other						

	Flange / End Connection Standards
	FS 01 : DIN PN 40
1	FS 02 : DIN PN 25
100	FS 03 : DIN PN 16
	FS 04 : ANSI 300
	FS 05 : ANSI 150
H	FS 06 : BS 10, Table F
	FS 07 : BS 10, Table D

ì	Flange / End Connection Material
	FM 01 : Carbon Steel
	FM 02 : Stainless Steel 304
	FM 03 : Stainless Steel 316
-	FM 04 : Stainless Steel 316 L

į	Body Material
	BM 01 : Mild Steel
	BM 02 : SS 304
-	BM 03 : SS 316
	BM 03 : SS 316 L

Flow Transmitter							
FT 01 : Integral							
FT 02 : Remote, Wall mounting							
FT 03 : Remote, 2" Pipe mounting							
Power Supply							

						,		F1 03 : Remote, 2 Pipe mounting
						_		
								Power Supply
								01: 85 VAC to 265 VAC, 50 Hz
								02 : 24 VDC ±10%
								1
1	IMOS	EM 03	EC UO	EM 02	BM 02	FT 02	02	Sample Order Code

Due to continuous development specifications are subject to change without prior notice

# manas microsystems pvt. ltd.

2. Dimensions are with ANSI B 16.5, Class 150 Flanges,

Note:

1. All dimensions are in mm.

3. Dimensions 'C' is without earth rings.

ANSI B 16.5, Class 150 - up to DN 150 Bs10, Table F - from DN 200 & onwards.

with terminal box.

4. Standard flanges

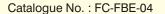
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# manas

a name that spells trust . . .

Smart Sroat & SROAT 1000 plus.



An ISO 9001: 2000 Company

#### **INTRODUCTION:**

Manas has now introduced a new type of primary flow sensor & smart flow transmitter in their electromagnetic flow-meter series. This sensor works on the Faraday's law of electromagnetic induction. The meter is true volume measuring meter. The measurement is independent of viscosity, density, dissolved / undissolved solids, pressure or temperature of the flowing liquid as long as it maintains certain minimum conductivity. Various types of liner & electrode materials are available as per application requirements.

The new sensors are more compact in size & more sensitive. Earth ring or earth electrode, both option are available. Empty tube detection is also provided.

#### PRINCIPLE OF OPERATION:

Faraday's law of electromagnetic induction states that, emf is generated across a conductor moving in a magnetic field. This emf is directly proportional to the flux density, velocity of conductor & length of the conductor. This principle is used for flow measurement through electromagnetic flowmeter. The flowing liquid itself is a conductor & its average velocity is the velocity of conductor.

E = B.V.D.

Where

E = Induced emf proportional to velocity.

B = Magnetic flux Density

V = Average velocity of the media

D = Distance between two electrodes or Practically the diameter of the flow sensor

The flux density & diameter of the flow sensor are fixed for a given combination of the flow meter. The emf becomes proportional to average velocity only & in turn the volumetric flow rate.

#### PRINCIPAL ADVANTAGES:

- 1. Wide range of sizing DN 25 to DN 350 (Higher sizes are available but model is Mega-Sroat )
- Manufactured in conformity with quality system ISO 9001:2000
- 3. Factory calibrated on accurate test rigs as per ISO 4185
- 4. New Feature : Empty tube detector electrode.
- 5. Option of earth electrode or earth ring is available.
- 6. End Connection:- Flange type available in various standards viz .ANSI, DIN, BS etc.
- 7. Various types of liners viz. Hard Rubber, Soft Rubber, Neoprene, PTFE, PFA.
- 8. Typical Ingress Protection, IP68 for flow sensor & IP65 for transmitter.
- 9. Time tested pulse D.C. Technique for flow Measurement.
- 10. Isolated comm. Port, digital & analog outputs.

#### **APPLICATIONS:**

- 1. Sewage Treatment :
  - Waste water measurement, Sluge measurement etc.
- 2. Effluent Treatment:
- Untreated as well as treated effluent measurement
- 3. Industrial Utility Management :
- Measuring water consumed by each plant. Water audit.
- 4. Water Supply Schemes:
- Raw water as well as treated water measurement.
- 5. Sugar Industries & Distilleries :
- Measurement of imbibition water, raw juice etc Measurement of Spent wash, Fermented wash molasses etc.
- 6. Automobile Industries:
  - Flow measurement of coolant, for radiator efficiency.
- 7. Chemical Industries:
- Measurement of acidic, alkaline chemicals, slurries with & without dissolved solids.
- 8. Food & Beverages:
  - Special end connection like sms union, triclover clamp, fully SS body, PTFE or PFA liner available.
- 9. Boiler Feed Water Measurement.

#### **TYPICAL ERROR DIAGRAM:** 2.5 FLOW 2.0 1.5 ACTUAL 1.0 0.5 OF. -0.5 ERROR ( -1.0 -1.5 -2.0 % -2.5 10 20 50 90 100 Flow Rate as Percentage of Range

### **TRANSMITTER: SMART SROAT, SS 1001**

Manas has introduced now a Smart Sroat Transmitter housed in a die cast Aluminium. Easy to program for various flow meter sizes (max velocity upto 10 m/s f.s.) Can measure forward or reverse flow rates, extremely compact in size. Available in Wall mounting type, Pipe mounting type, Integral type. Option for empty tube detection. Min. Media conductivity 20 micro siemens. Various options for signal outputs like 4 -20 mA, Open collector, pulse, Comm. Port with Modbus RTU. Built in 16 X 2 line LCD with backlit for flow rate indication & totalisation. Suitable for both primary flow sensors viz. SROAT 1000 & SROAT 1000 pfus.



# **TYPICAL ACCURACY:**

Better than ±0.5% accuracy of actual flow rates when calibrated for given range.

Typically within ±1% when not calibrated for.

Universal Power Supply 85 VAC to 270 VAC,

50/60 Hz. Very fast response for change in flow rate.

# **FLOW RATE TABLE:**

DN	M³ / hr	LPM	LPS	DN	M³ / hr	LPM	LPS
25	1.767	29.452	0.490	125	44.178	736.310	12.271
32	2.895	48.254	0.804	150	63.617	1060.287	17.671
40	4.523	75.398	1.256	200	113.097	1884.955	31.415
50	7.068	117.809	1.963	250	176.714	2945.243	49.087
65	11.945	199.098	3.318	300	254.469	4241.150	70.685
80	18.095	301.592	5.026	350	346.356	5772.608	96.210
100	28.274	471.238	7.853				

#### **FLOW NOMOGRAPH:**

